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MINIMUM DIMENSIONS FOR REWORKING PLANETARY NAIL DIES

125-1 & 125-3

Ring Minimum:	.625 Wall Thickness
Shoe Minimum:	1.250 Wall Thickness

155-1

Ring Minimum:	.625 Wall Thickness
Shoe Minimum:	.730 Wall Thickness

155-3

Ring Minimum:	.625 Wall Thickness
Shoe Minimum:	1.195 Wall Thickness

155-102

Ring Minimum:	.850 Wall Thickness
Shoe Minimum:	.985 Wall Thickness

75-3K & 4K/2

Ring Minimum:	.625 Wall Thickness
Shoe Minimum:	.990 Wall Thickness

75-5K (RK)

Ring Minimum:	.875 Wall Thickness
Shoe Minimum:	.990 Wall Thickness

Note: Measure shoes at the center of the arc.

Minimum dimension means a die can be returned if it is that dimension and not smaller. It would be the last rework.